



Epoxy primer for green concrete

DESCRIPTION AND APPLICATION

Two component epoxy resin, solvent free, low viscosity and fast curing. Applicable (brush or roller) in an only horizontal thick layer. Presents good adhesion on porous substrates (concrete, fibrocement...) with a high residual moisture level of 98%, but without watertightness.

Primer GC is a useful product for recently cast concrete sealing prior to treatment with waterproofing or seamless resin flooring products.

CERTIFICATIONS

CE marking EN 13813. Applus Laboratories N°23/32302697-S



TECHNICAL DATA

INFORMATION ON THE PRODUCT BEFORE APPLICATION				
	Component A		Component B	
Chemical description	Epoxy resin + filler		Polyamine mixture	
Physical state	Liquid		Liquid	
Packaging	Metal container		Metal container	
	11.7 kg		3.3 kg	
Non-volatile content	Approx. 100%		100%	
Flash point	120°C		>100°C	
Colour	Grey		Slightly yellow	
Density	Tempera	Density	Tempera	Density
	ture (°C)	(g/cm³)	ture (°C)	(g/cm³)
	25	1,55	25	1,05
Viscosity	Tempera	Viscosity	Tempera	Viscosity
	ture (°C)	(mPa.s)	ture (°C)	(mPa.s)
	25	3250	25	450
VOC	7.5 g/L, 0.5%		0	
A/B mixing ratio	A=100, B=28.2 by weight			
	A=100, B=43.2 by volume			
Mixture properties	Density: 1,37 g/cm³ at 23°C			
	Viscosity: 750 mPa.s at 23°C			
Pot life	22 min (200g, 25°C)			
Storage	Keep between 10° and 30°C. Component A may crystallize if stored for protracted periods under certain conditions. If this occurs, it can be restored to its original condition by heating it to 70 - 80 °C and stirring it thoroughly.			
Use before	12 months after manufacturing date.			

INFORMATION ON THE FINAL PRODUCT		
Final state	Solid membrane	
Colour	Grey	
Hardness (Shore)	80D	
Mechanical properties	Maximum elongation: 7,5% Tensile strength: 23 (EN-ISO 527-3)	
Solid film density	1,15 g/cm³	
Adhesion strength	Surface	Adhesion strength
	Wet concrete	(MPa) >2.5
Use temperature	Up to 80°C	

SUPPORT REQUIREMENTS

To achieve a good penetration and bonding, support must be:

1. Flat and levelled (Product is self-levelling)
2. Compact and cohesive (pull off test must show a minimum resistance of 1,4 N/mm²).
3. Even and regular surface
4. Free from cracks and fissures. If any, they must be previously repaired.
5. Clean, free of dust, loose particles, oils, organic residues.

RECOMMENDED ENVIRONMENTAL CONDITIONS

Support temperature should be between 5°C and 40°. At higher temperatures, specific precautionary measures must be taken. Please follow manufacturer advice.

SUPPORT PREPARATION

Remove all dust and loose material before priming.

MIXING

Stir and homogenise thoroughly component A and B using a low-speed stirrer. The mixture turns to a homogenous clear liquid. Do not mix more material than the amount usable within the pot life window. Mixing with quartz sand is possible for other intended uses.

APPLICATION

As a primer: Apply 200 to 500 g/m² of undiluted product. Other quantities are possible when used with dilution. Use brush or roller.

CURING TIME

Application tested: 500 g/m²: 2.5-3h at 23°C.

REAPPLICATION

A second coat is possible as soon as the first one is dry to touch, and within the following 24 hours.

TOOL CLEANING

Use solvent Rayston for both components.

SAFETY

Epoxy components are potentially sensitizing. Component B is corrosive. Always follow instruction provided in the Material Safety Data Sheet. As a rule, suitable skin and eye protection must be worn. This product is intended to be used only for the uses and in the way here described. This product is to be used only by industrial or professional users. It is not suitable for DIY-type uses.

ENVIRONMENTAL PRECAUTIONS

Empty containers must be handled with the same precautions as if they were full. Treat empty containers as hazardous waste and transfer them to an authorized waste manager. If the containers still have some material left, do not mix with other product before considering the risk of potentially dangerous reactions. Never mix in volumes larger than 5 litres to prevent a dangerous heat evolution.

OTHER INFORMATION

The information contained in this DATA SHEET, as well as our advice, both written as verbal or provided through testing, are based on our experience, and they do not constitute any product guarantee for the installer, who must consider them as simple information.

We recommend to study deeply all information provided before proceeding to the use or application of any of our products, and strongly advise to conduct tests "on-site" to determine their convenience for a specific project.

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Our recommendations do not exempt of the obligation of installers to deeply study the right application method for these systems before use, as well as to conduct as many preliminary tests as possible should any doubt arise. The application, use and processing of our products are beyond our control, and therefore under the exclusive responsibility of the installer. In consequence, the installer will be the only responsible of any damage derived from the partial or total in-observation of our indications, and in general, of the inappropriate use or application of these materials.

This data sheet supersedes previous versions.